

# KAM



KAM 系列刀具  
铝合金刀具  
KAM series  
Aluminum alloy tool



昆山欧思克精密工具有限公司  
Kunshan OSK Precision Tools Co., Ltd

[www.osktool.com](http://www.osktool.com)

## 图标说明 / Meaning of icons

### 底刃形状 / Endteeth Type



平头  
Square



圆角头  
Corner Radius



球头  
Ballnose



刀尖倒角  
Square with Chamfer



倒角  
Chamfer

### 加工用途 / Applications



平面切削  
Planing



侧面切削  
Side Cutting



槽切削  
Slotting



曲面加工  
Profiling



R形加工  
Radius

### 加工分类 / Type



粗加工  
Roughing



半精加工  
Semi-Finishing



精加工  
Finishing

### 尺寸公差 / Materials



外径公差  
Tolerance of  
Outside Diameter



柄部公差  
Tolerance of  
Shank Diameter

### 涂层 / Coating



AlCrSiN涂层  
AlCrSiN Coating



TiAlN涂层  
TiAlN Coating



AlTiN纳米涂层  
Nano Coating AlTiN



TiSiN涂层  
TH Coating



TiAlCrSiN涂层  
TiAlCrSiN Coating



金刚石涂层  
DIA Coating



类金刚石涂层  
DLC Coating

### 刀具技术参数 / Technical parameters of cutting tool



深沟  
Rib/Shrink neck



螺旋角  
Helix angle



钻顶角  
Point angle



钻顶角  
Point angle



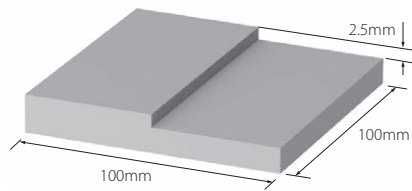
被切削材料硬度  
Work material  
hardness



端刃数量  
Flute

## KAM 系列 3 刃立铣刀对比 / Comparison of KAM series 3 Flutes end mills

加工一个右图所示的铝合金零件。  
零件材料：Al 6061  
Aluminum Alloy machining one  
shown on the right of the.  
Part material: Al 6061



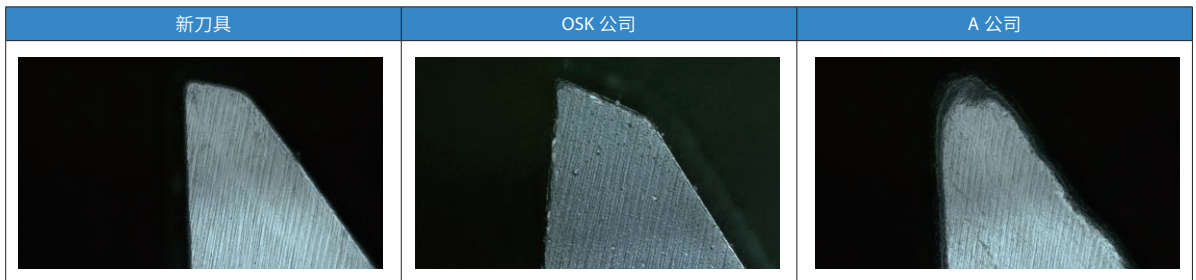
Product model	A 公司	OSK 产品
尺寸 Tool size	6mm, 3 刃 Flutes	6mm, 3 刃 Flutes
切削时间 Cutting time	240 分钟 Min	240 分钟 Min
切削方式 Cutting method	平面切削 Plane cutting	平面切削 Plane cutting
冷却方式 Cooling mode	油冷 Oil cooling	油冷 Oil cooling
切削参数 Cutting parameter	S=9000, F=1200, Ap: 0.08mm	S=9000, F=1200, Ap: 0.08mm

### 相同时间，相同加工参数 / The same time, the same processing parameters

刀具球面磨损对比 / Tool Spherical wear contrast



刀具圆弧磨损对比 / Tool circular arc wear contrast



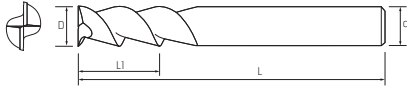
### KAM 系列加工费用对比 / The same time, the same processing parameters

假设完成一个工件，需要 300 分钟 / If we work a piece, we need 300 minutes to finish it.

	刀具费 ¥ Tool cost ¥	切削参数 Cutting parameter	实际加工时间 (h) Actual processing time	机械 / 人工费 ¥ Mechanical/labor cost ¥	加工费用对比 ¥ Processing cost comparison ¥
A 公司	60×1	S=9000, F=1200, Ap: 0.08mm	300	8.5 / 分钟	2160
OSK 产品	90×1	S=12000, F=2000, Ap: 0.08mm	180	8.5 / 分钟	1620

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
- 采用超微粒子超硬合金（0.5μm）耐磨性极佳。

- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

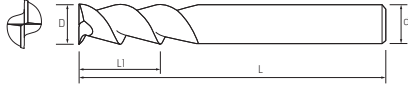
## KAM-ED 2 刃铝用立铣刀 / 2Flutes End mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-ED-200100-S04	1	3	50	4
KAM-ED-200100-S06	1	3	50	6
KAM-ED-200150-S04	1.5	4	50	4
KAM-ED-200150-S06	1.5	4	50	6
KAM-ED-200200-S04	2	6	50	4
KAM-ED-200200-S06	2	6	50	6
KAM-ED-200250-S04	2.5	8	50	4
KAM-ED-200250-S06	2.5	8	50	6
KAM-ED-200300-S04	3	8	50	4
KAM-ED-200300-S06	3	8	50	6
KAM-ED-200400-S04	4	12	50	4
KAM-ED-200400-S06	4	12	50	6
KAM-ED-200500-S06	5	15	50	6
KAM-ED-200600-S06	6	15	50	6
KAM-ED-200800-S08	8	20	60	8
KAM-ED-201000-S10	10	30	75	10
KAM-ED-201200-S12	12	30	75	12
KAM-ED-201400-S14	14	32	100	14
KAM-ED-201600-S16	16	45	100	16
KAM-ED-202000-S20	20	45	100	20
KAM-ED-202500-S25	25	45	100	25

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
- 采用超微粒子超硬合金（0.5μm）耐磨性极佳。

- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

## KAM-EDL 2 刃铝用加长产铣刀 / 2Flutes Length End mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-EDL-200100-L060-S04	1	4	60	4
KAM-EDL-200100-L075-S04	1	4	75	4
KAM-EDL-200150-L060-S04	1.5	6	60	4
KAM-EDL-200150-L075-S04	1.5	6	75	4
KAM-EDL-200200-L060-S04	2	8	60	4
KAM-EDL-200200-L075-S04	2	8	75	4
KAM-EDL-200250-L060-S04	2.5	10	60	4
KAM-EDL-200250-L075-S04	2.5	10	75	4
KAM-EDL-200300-L060-S06	3	12	60	6
KAM-EDL-200300-L075-S06	3	12	75	6
KAM-EDL-200400-L075-S06	4	15	75	6
KAM-EDL-200400-L100-S06	4	15	100	6
KAM-EDL-200500-L075-S06	5	20	75	6
KAM-EDL-200500-L100-S06	5	20	100	6
KAM-EDL-200600-L075-S06	6	25	75	6
KAM-EDL-200600-L100-S06	6	25	100	6
KAM-EDL-200800-L075-S08	8	32	75	8
KAM-EDL-200800-L100-S08	8	32	100	8
KAM-EDL-201000-L100-S10	10	30	100	10
KAM-EDL-201000-L150-S10	10	30	150	10
KAM-EDL-201200-L100-S12	12	45	100	12
KAM-EDL-201200-L150-S12	12	45	150	12
KAM-EDL-201600-L150-S16	16	50	150	16
KAM-EDL-202000-L150-S20	20	60	150	20
KAM-EDL-202500-L150-S25	25	70	150	25

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
- 采用超微粒子超硬合金（0.5μm）耐磨性极佳。

- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

## KAM-ED 3 刃铝用立铣刀标准刃 / 3Flutes End mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-ED-300100-S04	1	3	50	4
KAM-ED-300150-S04	1.5	4	50	4
KAM-ED-300120-S04	2	6	50	4
KAM-ED-300250-S04	2.5	7	50	4
KAM-ED-300300-S04	3	9	50	4
KAM-ED-300400-S04	4	12	50	4
KAM-ED-300400-S04	4	12	50	6
KAM-ED-300500-S06	5	15	50	6
KAM-ED-300600-S06	6	15	50	6
KAM-ED-300800-S06	8	20	60	8
KAM-ED-301000-S10	10	30	75	10
KAM-ED-301200-S12	12	30	75	12
KAM-ED-301400-S14	14	32	100	14
KAM-ED-301600-S16	16	45	100	16
KAM-ED-302000-S20	20	45	100	20

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
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- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

## KAM-EDL 3 刃铝用加长立铣刀标准刃 / 3Flutes Length End mills

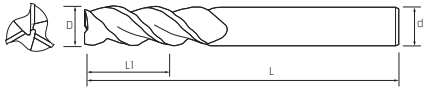


Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-EDL-300100-L060-S04	1	4	60	4
KAM-EDL-300100-L075-S04	1	4	75	4
KAM-EDL-300150-L060-S04	1.5	6	60	4
KAM-EDL-300150-L075-S04	1.5	6	75	4
KAM-EDL-300200-L060-S04	2	8	60	4
KAM-EDL-300200-L075-S04	2	8	75	4
KAM-EDL-300250-L060-S04	2.5	10	60	4
KAM-EDL-300250-L075-S04	2.5	10	75	4
KAM-EDL-300300-L060-S06	3	12	60	6
KAM-EDL-300300-L075-S06	3	12	75	6
KAM-EDL-300400-L075-S06	4	15	75	6
KAM-EDL-300400-L100-S06	4	15	100	6
KAM-EDL-300500-L075-S06	5	20	75	6
KAM-EDL-300500-L100-S06	5	20	100	6
KAM-EDL-300600-L075-S06	6	25	75	6
KAM-EDL-300600-L100-S06	6	25	100	6
KAM-EDL-300800-L075-S08	8	32	75	8
KAM-EDL-300800-L100-S08	8	32	100	8
KAM-EDL-301000-L100-S10	10	40	100	10
KAM-EDL-301000-L150-S10	10	40	150	10
KAM-EDL-301200-L100-S12	12	45	100	12
KAM-EDL-301200-L150-S12	12	45	150	12
KAM-EDL-301600-L150-S16	16	50	150	16
KAM-EDL-302000-L150-S20	20	60	150	20
KAM-EDL-302500-L150-S25	25	70	150	25

# KAM-WD

KAM End Mills

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015



合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-

- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
- 采用超微粒子超硬合金（0.5μm）耐磨性极佳。

- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

KAM Wave-edge End Mills

## KAM-WD 3 刃铝用波刃立铣刀 / 3 Flutes Wave-edge End Mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-WD-300500-S06	6	18	60	6
KAM-WD-300800-S06	8	20	60	8
KAM-WD-301000-S10	10	30	75	10
KAM-WD-301200-S12	12	30	75	12
KAM-WD-301600-S16	16	45	100	16
KAM-WD-302000-S20	20	45	100	20

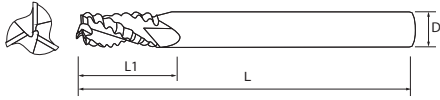
KAM Roughing End Mills

KAM DLC End Mills



# KAM-HD

直径 Diameter D (mm)	公差 Tolerance(mm)
$R0.25 < D < R6$	0 ~ -0.01
$D > R6$	0 ~ -0.015



合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-

- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
- 采用超微粒子超硬合金（0.5 $\mu$ m）耐磨性极佳。

- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5 $\mu$ m) WC grade.

## KAM-HD 3 刃铝用粗立铣刀 / 3 Flutes Roughing End Mills

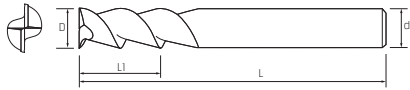


Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-HD-300500-S06	6	18	60	6
KAM-HD-300800-S06	8	20	60	8
KAM-HD-301000-S10	10	30	75	10
KAM-HD-301200-S12	12	30	75	12
KAM-HD-301600-S16	16	45	100	16
KAM-HD-302000-S20	20	45	100	20

# KAM-EDC

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
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- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
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## KAM-EDC 2刃 DLC 涂层铝用立铣刀 / 2Flutes DLC End mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-EDC-200100-S04	1	3	50	4
KAM-EDC-200100-S06	1	3	50	6
KAM-EDC-200150-S04	1.5	4	50	4
KAM-EDC-200150-S06	1.5	4	50	6
KAM-EDC-200200-S04	2	6	50	4
KAM-EDC-200200-S06	2	6	50	6
KAM-EDC-200250-S04	2.5	8	50	4
KAM-EDC-200250-S06	2.5	8	50	6
KAM-EDC-200300-S04	3	8	50	4
KAM-EDC-200300-S06	3	8	50	6
KAM-EDC-200400-S04	4	12	50	4
KAM-EDC-200400-S06	4	12	50	6
KAM-EDC-200500-S06	5	15	50	6
KAM-EDC-200600-S06	6	15	50	6
KAM-EDC-200800-S08	8	20	60	8
KAM-EDC-201000-S10	10	30	75	10
KAM-EDC-201200-S12	12	30	75	12
KAM-EDC-201400-S14	14	32	100	14
KAM-EDC-201600-S16	16	45	100	16
KAM-EDC-202000-S20	20	45	100	20
KAM-EDC-202500-S25	25	45	100	25

KAM End Mills

KAM Wave-edge End Mills

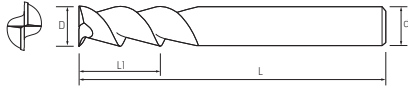
KAM Roughing End Mills

KAM DLC End Mills

# KAM-EDCL

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
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- 采用双刃带和深槽螺纹设计，排屑更顺畅。
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- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

## KAM-EDCL 2 刃 DLC 涂层铝用加长立铣刀 / 2Flutes DLC Length End mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-EDCL-200100-L060-S04	1	4	60	4
KAM-EDCL-200100-L075-S04	1	4	75	4
KAM-EDCL-200150-L060-S04	1.5	6	60	4
KAM-EDCL-200150-L075-S04	1.5	6	75	4
KAM-EDCL-200200-L060-S04	2	8	60	4
KAM-EDCL-200200-L075-S04	2	8	75	4
KAM-EDCL-200250-L060-S04	2.5	10	60	4
KAM-EDCL-200250-L075-S04	2.5	10	75	4
KAM-EDCL-200300-L060-S06	3	12	60	6
KAM-EDCL-200300-L075-S06	3	12	75	6
KAM-EDCL-200400-L075-S06	4	15	75	6
KAM-EDCL-200400-L100-S06	4	15	100	6
KAM-EDCL-200500-L075-S06	5	20	75	6
KAM-EDCL-200500-L100-S06	5	20	100	6
KAM-EDCL-200600-L075-S06	6	25	75	6
KAM-EDCL-200600-L100-S06	6	25	100	6
KAM-EDCL-200800-L075-S08	8	32	75	8
KAM-EDCL-200800-L100-S08	8	32	100	8
KAM-EDCL-201000-L100-S10	10	30	100	10
KAM-EDCL-201000-L150-S10	10	30	150	10
KAM-EDCL-201200-L100-S12	12	45	100	12
KAM-EDCL-201200-L150-S12	12	45	150	12
KAM-EDCL-201600-L150-S16	16	50	150	16
KAM-EDCL-202000-L150-S20	20	60	150	20
KAM-EDCL-202500-L150-S25	25	70	150	25

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
- 采用超微粒子超硬合金（0.5μm）耐磨性极佳。

- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

## KAM-EDC 3刃 DLC 涂层铝用立铣刀 / 3Flutes DLC End mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-EDC-300100-S04	1	3	50	4
KAM-EDC-300150-S04	1.5	4	50	4
KAM-EDC-300120-S04	2	6	50	4
KAM-EDC-300250-S04	2.5	7	50	4
KAM-EDC-300300-S04	3	9	50	4
KAM-EDC-300400-S04	4	12	50	4
KAM-EDC-300400-S04	4	12	50	6
KAM-EDC-300500-S06	5	15	50	6
KAM-EDC-300600-S06	6	15	50	6
KAM-EDC-300800-S06	8	20	60	8
KAM-EDC-301000-S10	10	30	75	10
KAM-EDC-301200-S12	12	30	75	12
KAM-EDC-301400-S14	14	32	100	14
KAM-EDC-301600-S16	16	45	100	16
KAM-EDC-302000-S20	20	45	100	20

# KAM-EDCL

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

合金钢 Alloy Steel	中硬度钢 M-Hardness Steel	高硬度钢 H-Hardness Steel	不锈钢 Stainless Steel	铝合金 Aluminium Alloy	石墨 Graphite
○	-	-	-	●	-



- 铝、铝合金专用铣刀
- 刃部采用高光面设计，被加工材料光洁度极佳。
- 多规格选择，适应多种作业条件。
- 采用双刃带和深槽螺纹设计，排屑更顺畅。
- 采用超微粒子超硬合金 (0.5μm) 耐磨性极佳。

- Endmills for Aluminum, AL alloy materials.
- Applied fine WC grade for excellent surface finish.
- Various flute length design for covering wide range application.
- Minimize built up edge by double edge and deep pocket design.
- Minimize fracturing by high TRS fine (0.5μm) WC grade.

## KAM-EDC 3刃 DLC 涂层铝用加长立铣刀 / 3Flutes DLC Length End mills



Product model	Edge diameter	Edge length	Overall length	Shank diameter
KAM-EDCL-300100-L060-S04	1	4	60	4
KAM-EDCL-300100-L075-S04			75	
KAM-EDCL-300150-L060-S04	1.5	6	60	
KAM-EDCL-300150-L075-S04			75	
KAM-EDCL-300200-L060-S04	2	8	60	
KAM-EDCL-300200-L075-S04			75	
KAM-EDCL-300250-L060-S04	2.5	10	60	
KAM-EDCL-300250-L075-S04			75	
KAM-EDCL-300300-L060-S06	3	12	60	6
KAM-EDCL-300300-L075-S06			75	
KAM-EDCL-300400-L075-S06	4	15	75	
KAM-EDCL-300400-L100-S06			100	
KAM-EDCL-300500-L075-S06	5	20	75	
KAM-EDCL-300500-L100-S06			100	
KAM-EDCL-300600-L075-S06	6	25	75	
KAM-EDCL-300600-L100-S06			100	
KAM-EDCL-300800-L075-S08	8	32	75	8
KAM-EDCL-300800-L100-S08			100	
KAM-EDCL-301000-L100-S10	10	40	100	10
KAM-EDCL-301000-L150-S10			150	
KAM-EDCL-301200-L100-S12	12	45	100	12
KAM-EDCL-301200-L150-S12			150	
KAM-EDCL-301600-L150-S16	16	50	150	16
KAM-EDCL-302000-L150-S20	20	60	150	20
KAM-EDCL-302500-L150-S25	25	70	150	25

# KAM-ED-200100-R05-N20-L75-S04

FLUTES	
200050	20: 2 刃 (2 Flutes) / 0050: 0.5mm
400100	40: 4 刃 (4 Flutes) / 0100: 1.0mm
601200	60: 6 刃 (6 Flutes) / 1200: 12.0mm

OTHER	
<b>R:</b>	圆鼻 Corner Radius
<b>N:</b>	有效长 Effective Length
<b>L:</b>	全长 Overall Length
<b>S:</b>	柄径 Shank Dia
<b>R05</b>	圆鼻 R0.5mm Corner Radius R0.5mm
<b>N20</b>	深沟 20mm Effective Length 35mm
<b>L75</b>	全长 75mm Overall Length 75mm
<b>S04</b>	柄径 4.0mm Shank Dia 4.0mm

TYPE	
<b>ED</b>	平刀 End Mills
<b>EDL</b>	加长平刀 Length End Mills
<b>EDN</b>	深沟平刀 Rib End Mills
<b>BR</b>	球刀 Ball End Mills
<b>BRL</b>	加长球刀 Length Ball End Mills
<b>BRN</b>	深沟球刀 Rib Ball End Mills
<b>CR</b>	圆鼻刀 Corner Radius End Mills
<b>CRL</b>	加长圆鼻刀 Length Corner Radius End Mills
<b>CRN</b>	深沟圆鼻刀 Length Corner Radius End Mills

PRODUCT SERIES	
<b>KPM</b>	HRC50 高效高速铣刀 HRC50 High Efficiency High Speed End Mills
<b>KHM</b>	HRC60 高速高硬铣刀 HRC60 High Speed High Hard End Mills
<b>KSM</b>	不锈钢专用铣刀 Stainless Steel Special End Mills
<b>KAM</b>	铝专用铣刀 Aluminum End Mills
<b>KDM</b>	石墨铣刀 Graphite End Mills
<b>SPM</b>	HRC55 微径深沟铣刀 HRC55 Micro Rib End Mills
<b>SHM</b>	HRC65 微径深沟铣刀 HRC65 Micro Rib End Mills

**2018**



Mould Cutting Tools  
 模具刀具  
 Parts Cutting Tools  
 零件刀具  
 Automobile Processing  
 Cutting Tools  
 汽车配件加工刀具  
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 Aerospace Cutting Tools  
 航空用刀具



昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**SKM**



SKM 系列刀具  
 通用刀具  
 SKM Series  
 Universal end mills




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**SPM**



SPM 系列刀具  
 精密深沟刀具  
 SPM series  
 Micro V&H End mills




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**KPM**



KPM 系列刀具  
 高性能模具刀具  
 KPM series  
 High efficiency mold tool




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**ECO**



ECO 系列刀具  
 通用刀具  
 ECO series  
 Universal end mills




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**KSM**



KSM 系列刀具  
 不锈钢刀具  
 KSM series  
 Stainless End Mills




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**KAM**



KAM 系列刀具  
 铝合金刀具  
 KAM series  
 Aluminum alloy tool




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**KDM**



KDM 系列刀具  
 石墨刀具  
 KDM Series  
 Graphite End Mills




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**DGH**



DGH 系列刀具  
 通用钻头  
 DGH Series  
 General Drills




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**PCD**



PCD / PCBN / MCD




昆山欧思克精密工具有限公司  
 Kunshan OSK Precision Tools Co., Ltd

**SECO**  山高旗下品牌  
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